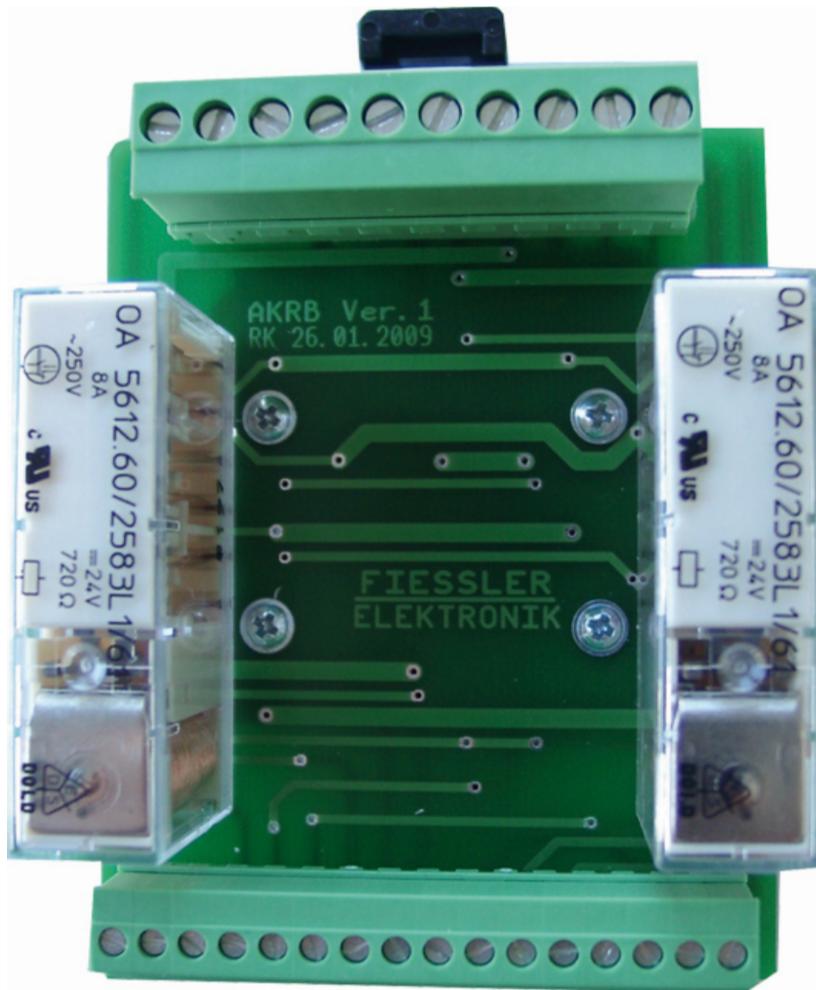


AKAS® Safety connection interface**AKRB****Typ 4**
EN 61496DIN EN ISO 9001
Rea.Nr. 96007**Safety connection interface for AKAS®****extremely simple integration****low cable expenditure****minimum space requirement**

| application: | |
|---------------------|--|
| | <p>AKAS®_F+AMS3+AKRB = complete safety PLC and safeguarding at a press brake, according to safety category 4 EN 954 bzw. PL e EN 13849.</p> <p>AKAS®_F+AMS3 : by using the safety connection interface AKRB, all press brake safety functions are carried out in a simple way.</p> |
| function: | <p>AMS3 monitors the press brake speed and activates the Muting at the AKAS®_F .</p> <p>AKAS®_F verifies the correct functionality of the press brake and transfers the safe release signal to the AKRB, so that the AKRB releases the contactor controls via 4 safe potential free normally open contacts.</p> <p>The release of the valves is stopped immediately as soon as:</p> <ul style="list-style-type: none"> - the protective field of the AKAS® is interrupted - the protective doors are opened, - the Emergency ON/OFF is activated, - an error within the AKRB occurs, - an error within the AKAS®_F occurs. |
| connection diagram: | <p>The connection diagram illustrates the hardware setup for the AKAS® safety connection interface AKRB. It shows the wiring from the AMS3 PLC to the AKAS_F transmitter and receiver, and how they interface with various safety components such as foot pedals, limit switches, and a box bending foot pedal/button. The diagram also shows the internal connections of the AKAS_F transmitter and receiver modules. A legend indicates that an open circle represents an INPUT and a crossed circle represents an OUTPUT. A note at the bottom right specifies 'AKAS_F operating mode: 9C9C'.</p> |