Safety System Products

## $\square \square$

Safety System Products

## Safety sensors

SSP has over 20 years of experience in the development of safety products and safety controls.

Safety engineering has become a demanding discipline in modern factory automation, where safety solutions are becoming a crucial efficiency factor. At SSP, we are committed to the mission 'we simplify safety'. Our claim is the application of safe sensor technology.

Our product selection:

- SAFIX
- HOLDXR
- ATOM / CTEK
- tGARD
- amGardPro Profisafe/Ethercat (Profisafe control box)
- XCONN Simplifier and combination Simplifier push-button box + HOLDX

SSP redefines safe sensor technology. In the form of smart products that are uncomplicated and meet all normative requirements.

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## Safety sensor SAFIX <br> $\square$

High protection classes


## Safety

High protection against tampering due to coding level according to EN ISO 14119


## Next generation of our RFID safety sensor

## SAFIX

SAFIX 3 not only impresses with its compact design, but also makes use of state-of-the-art RFID technology. It is available in three different versions with optional low or high coding level acc. to EN ISO 14119 provides high protection against manipulation.

Thanks to different actuators, SAFIX 3 can be easily and quickly installed in a broad number of applications, regardless of whether in wing door, lifting gate or aluminum profile.

## Up to 30 units in a row

SAFIX 3 can be connected in series up to 30 times in accordance with PLe EN ISO 13849-1. Flexible pigtail connections allow quick and easy installation.

The number of connecting cables is significantly reduced. The extended diagnosis is shown user-friendly via threecolor LED display and thus enables rapid maintenance and commissioning.


Waterproof housing


Resistant to cleaning agents


Flat actuator SAFIX T6

## Safety sensor SAFIX

## Risk assessment

If it is stated in the risk assessment that the safety switch must be prevented from loosening (EN ISO 14119), the screw covers supplied are a possibility to omit the safety screws. For subsequent opening of the screws, the cover must be opened with a special tool.

## Extensive in the safety application

$\checkmark$ PLe acc. to EN ISO 13849-1
$\checkmark$ High coded acc. to EN ISO 14119
Series connection of up to 30 sensors without loss of safety
$\checkmark$ Integrated EDM function for direct connection of contactors (no safety relay required)
Manual / automatic start
Risk time of 75 ms

## EXCERPT FROM EN ISO 14119

### 5.2 Arrangement and installation of position switches

Position switches must be arranged in such a way that they are adequately protected against any change in their position. To achieve this, the following requirements must be met:
(a) the fastening elements of the position switches must be reliable and a tool must be required to loosen them.


## Flexible in assembly and wiring

$\checkmark$ Can be used for small windows up to large security doors

## IP69K

$\checkmark$ High protection classes IP67 and IP69K for use in harsh environments
$\checkmark$ Suitable for the food and packaging industry in accordance with ECOLAB
$\checkmark$ Flexible wiring concept with the passive distributor XCONN or wireless distributor
$\checkmark$ Connections via fixed 5 m and 10 m cable or M12 pigtail connection


## Diagnosis SAFIX

## Extended LED diagnosis

| Green | Red | Yellow | Remark | Green | Red | Yellow | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| off | off | on | Sensor not actuated，voltage applied | off | flashes <br> い， | off | Error safety outputs |
| on | off | off | Sensor actuated，all inputs set correctly | off | flashes <br> い， | off | Error safety inputs |
| flashes | off | off | Sensor actuated，safety inputs not set （low level） | off | flashes <br> －＇1 $3 x$ | off | Error safety inputs．EDM automatic： Safety relay fault．EDM manual：Faulty start impulse |
| flashes ＇＇ | off | off | Safety inputs set（high level），waiting for start pulse | off | flashes <br> い， | off | Overvoltage or undervoltage fault |
| off | off | flashes | Actuator at the reception limit | off | flashes | off | Temperature outside the permitted range |
| off |  | flashes | Teach－in process | off | flashes | off | Wrong actuator |
|  |  |  |  | off | on | off | Permanent light Internal device error |

## Diagnosis advantages

$\checkmark$ Reduced machine downtime due to LED diagnostic function
－Door open／closed
－Error in input／output circuit
－Series connection－diagnosis of whether a door in the series was previously open
$\checkmark$ Diagnostic output for visualisation on the standard PLC


## Electrical connection

SAFIX 3 _-A-_ _
Automatic reset


SAFIX 3 _-X-_-
Manual reset


SAFIX 3 _-X-_ _
Manual reset + EDM


## Dimensioning


flat actuator T6


## DID YOU KNOW... ©

## ...what EDM stands for?

EDM stands for "External Device Monitoring" (feedback circuit)

The safety relay monitors the feedback circuits of externally connected contactors with positively driven contacts. The signal at the EDM input is compared with the status of the safety outputs.


Figure 1:
Safety sensor has shut down,
Contactor are switched off, motor is off, 24 V is available at the EDM input


Figure 2:
Safety sensor is switched on, Contactors are switched on, motor running, no voltage present at the EDM input

When the safety output is switched on, the feedback circuit is open and when the safety output is switched off, the EDM input 24 V is connected. The NC contacts of the contactors with positively driven contacts are used to check whether the contactors have reached their safe state before they are actuated again.

If a safety relay with manual reset function is used, the reset button is connected in series with the feedback circuit contacts.

## ...EDM function of RFID safety sensor SAFIX3

The SAFIX 3 safety sensor and the HOLDX R smart process guard locking have not only implemented state-of-the-art RFID technology, but also the full function of a safety switch device with EDM function.

The SAFIX 3 / HOLDX R sensor can optionally be ordered with a manual or automatic reset function. Downstream contactors up to a current consumption of 500 mA can be connected directly to the safe OSSD outputs on the sensor. EDM- input monitors the externally connected contactors with positively driven contacts


Figure 3:
EDM function with automatic reset button

SAFIX 3_-X-_ -


Figure 4:
EDM function with manual reset button

## HOLDX R

## The smart process guard locking HOLDX R

## The new generation of magnetic process guard lockings - Award winners, innovative and intelligent.

The HOLDX R series cleverly combines a secure non-contact RFID safety sensor with an intelligent electromagnet in a single device. With this combination of safe position monitoring and process guard locking, the HOLDX R is universally applicable and ensures increasing quality as well as less downtime and set-up times.

## Two designs for your application



## HOLDX RS

In its small and compact design, the HOLDX RS enables a locking force of 600 N . In addition to the locking force of the electromagnet, the movably supported anchor plate has a 50 N permanent magnet which prevents a door from instant opening.


## HOLDX RL

Ideal for large doors. Thanks to the locking force of 1200 N, the HOLDX RL prevents doors from tearing open. With a slim width of only 35 mm , the guard locking is ideal for space-saving installation on aluminum profile systems. Like the HOLDX RS, the guard locking has also has a permanent magnet of 50 N , which prevents a door from opening.

## Simple installation, reduced commissioning time



## Flexible door offset

Through the combination of RFID technology and a modern electromagnet, HOLDX R allows a large tolerance in door offset and thus significantly increases machine availability even with inaccurate door guidance.

## Simplified application

Reduced commissioning time thanks to flexible assembly concept on aluminum systems
$\checkmark$ Pigtail connection reduces cable diversity (straight and angled cables)
$\checkmark$ Reduced machine downtime thanks to diagnostic function

## Quick installation

$\checkmark 600 \mathrm{~N}$ locking force for small flaps
$\checkmark 1200 \mathrm{~N}$ locking force for heavy doors
50 N permanent latching force (optional)
$\checkmark$ Flexible adjustment of latching force from 0-50 N via free mobile app or desktop software
$\checkmark$ Integrated magnetic flux measurement for contamination diagnosis


## HOLDX R

## Extended LED diagnosis



## Predictive maintenance thanks to self-monitoring

The smart HOLDX R process guard locking communicates with your standard PLC via the diagnostic outputs or via the built-in Bluetooth interface with your mobile phone or laptop.

HOLDX R independently and intelligently monitors the application and the process as well as the downstream actuators in the safety circuit. This enables you to find errors quickly and easily, without the need for additional measuring or diagnostic equipment.


## Innovative, intelligent technology

$\checkmark$ Detects a system failure by magnetic flux measurement before it occurs
$\checkmark$ Manipulation attempts can be detected subsequently
$\checkmark$ Monitoring of downstream participants and $B_{100}$ values
$\checkmark$ Monitoring of lifetime according to EN ISO13849-1, notification before exceeding for timely ordering and replacement of spare parts.
$\checkmark$ Actuation of the door magnet during commissioning even without a running safety PLC
$\checkmark$ Flexible adjustment of the latching force
$\checkmark$ Status information on the current locking force
$\checkmark$ Information about power interruption, short circuits or cross circuits
$\checkmark$ Software password protection against manipulation

## HOLDX R Standalone

## Smart - Innovative - Safe



## HOLDX R - Advantages

## ADVANTAGES DIAGNOSIS

Extended diagnosis to standard PLC via one output/ input

- Door open / closed
- Locking force not reached
- Door torn opened
- Error in the input circuit of the guard locking
- Error in OSSD output circuit of the guard locking
- Wrong actuator

Functional modules for Siemens / Beckhoff / Rockwell/ B\&R available on the homepage for evaluation of diagnostics

## ADVANTAGES IN THE SAFETY APPLICATION

PLe acc. to EN ISO 13849-1
Series connection of up to 30 guard lockings without loss of safet

## ADVANTAGES IN ASSEMBLY AND WIRING

Process guard locking is to be used as stop
$\checkmark$ High protection classes IP67 for use in harsh environments
$\checkmark$ Flexible wiring concept with the passive distributor XCONN or wireless distributor

## Standalone Varianten

## Diagnostic input (magnet ON)

Über den Eingang „Magnet-EIN" lässt sich die Zuhaltefunktion einschalten. Wird der Eingang über den Kommunikationsbaustein auf der Standard-SPS aktiviert, kann die eingebaute Bluetooth Schnittstelle ein- / ausgeschaltet werden.

## Electrical connection

HOLDX R 1 standalone 8-pin pigtail without EDM function


## Diagnostics via an output

Der Diagnoseausgang Serial-Out der HOLDX RS1 und RL1 stellt der übergeordneten SPS bis zu 10 Informationen zur Verfügung.Die kostenlose Bausteine zur Auswertung der Diagnose für eine Siemens, Beckhoff, Rockwell oder B\&R Standard-SPS stehen auf unserer Webseite.

## Electrical connection

HOLDX R 1 standalone 12-pin pigtail with EDM function


## HOLDX R Networked

## Networkable versions



## Intelligent series connection

## Vorteile der intelligenten Reihenschaltung

$\checkmark$ Series connection of up to 17 process guard lockings up to PLe according to EN ISO 13849-1

Up to 170 diagnostic information are available in the system with series connection
$\checkmark$ Each process guard locking can be controlled individually
Evaluation of diagnostics on the standard PLC without gateway
$\checkmark$ Functional modules for Siemens / Beckhoff/ Rockwell/ $B \& R$ available on the homepage for evaluation of diagnostics
$\checkmark$ Wireless transmission of safe and non-safe diagnostic information even with series connection via the wireless safety PLC Safety Simplifier

## Addressing without laptop \& without software

Simply address the HOLDX RS2 and RL2 process guard lockings via the selector switch. In addition to the master, set up to 16 additional slaves once.


## Wiring diagrams

## Electrical connection HOLDX R



HOLDX R master 12-pin pigtail with EDM function and manual or automatic reset

## Electrical connection HOLDX R2




HOLDX R2 Slave 8-pin Pigtail


## Intelligent combination of series connection and high diagnostics

## Reduction of commissioning time

Reduce your effort and do without an additional, external safety PLC or switch cabinets for the safety technology. Thanks to the Safety Simplifier with IP65 protection, you no longer need them. The wiring effort of the safety components is reduced to a minimum using the safe wireless communication.

Thanks to the two existing pigtail connections, Y-distributors and terminal boxes are no longer
 necessary. The line is simply looped through from process guard locking to process guard locking.

Thus, up to 30 smart HOLDX R process guard locking act on a safety circuit. The guard lockings connected in series are simply evaluated with the aid of a Safety Simplifier. The communication between the robot control cabinet and the control cabinet of the machine controller is then securely transmitted via a wireless network.

Status information can be evaluated and visualized by the standard PLC. The interface can be easily configured with the free-of-charge functional modules from SSP. All information of the security chain and the diagnosis is transmitted


## WIRELESS

## DID YOU KNOW... (®)

## ...how OSSD outputs work?

OSSD means "Output Switching Signal Device".
This output type is typically used with safety sensors and safety light curtains or for safe control outputs. Conventional 24 V DC outputs are actually critical for safety functions, as they cannot be detected by an external 24 V line via a short circuit. For this reason, the two OSSD outputs are switched off with a time delay. During the pause time of the output, a built-in input is activated and read back. If 24 V is present at the input after switching off the output, an error is detected and the two built-in processors safely switch off both outputs.

This technology makes it easy to monitor short circuits and cross circuits up to PLe according to EN ISO 13849-1. With the aid of an extended LED diagnosis, such as on the HOLDX R process guard locking or the RFID safety sensors of the SAFIX, the detected faults on the safety sensor can be quickly detected and make troubleshooting considerably easier.


Time course of input and output functions

## HOLDX R

## Electrical connection



HOLDX R master slave series connection 8-pin

## Electrical connection

## Electrical connection



HOLDX R master slave series connection 12-pin with EDM function

## DID You know...

## ...that the Performace Level (PL) is reduced with a series connection of safety switches with mechanical contacts?

In order to save costs, safety switches of several safety doors are often connected in series to a safety relay. However, the diagnostic capability of the faults is greatly reduced with a series connection of door switches with mechanical contacts. This makes it difficult to determine the achievable performance level. This topic is described in EN ISO 14119 in paragraph "8.6 Logic series connection of interlocking devices" and reference is made to the technical report ISO/TR 24119.

In the past, the same degree of diagnostic coverage (DC) was often incorrectly assumed for mechanical safety switches with a series connection and a DC of 99\% was specified by the manufacturer. However, in a series
connection the actual DC often shrinks below 60\% and the achievable performance level of PLe drops to PLc.

For this reason, many machines are unnoticed equipped with an inadequate PL and are therefore not safe. According to ISO/TR, these faults are referred to as fault concealment, but EN ISO 13849-1 requires for Cat. 3 or Cat. 4 that every first fault is detected by the system and that the protective function is not impaired. For this reason, no category 3 can be claimed for these machines and the performance level PLe is not achieved, regardless of whether the DC is above 60\%.

## Figure 2:

All doors are closed,
Error in the safety circuit (cross circuit), Fault due to safety relay not detected,Motor running



## Figure 3:

Door 1 opened, Error in the safety circuit, 2-channel error is detected by the safety relay (only one channel switches off), Motor stopped


Figure 5:
Door 2 is opened, Error in the safety circuit, Errors are cleared in the safety relay by opening both channels, Motor stopped

All doors closed


Figure 4:
All doors are closed, Error in the safety circuit, 2-channel error is detected by the safety relay, Motor stopped


Figure 6:
All doors are closed, Error in the safety circuit, But no error detected in the safety relay (error overwritten by opening both channels), Motor running

## DID YOU KNOW... (P)

..that SAFIX 3 and HOLDX R have safe OSSD outputs in the output circuit?



The SAFIX 3 safety sensors and the HOLDX R process guard locking have safe OSSD outputs in the output circuit. The use of OSSD outputs changes neither the wiring category nor the diagnostic coverage (DC) according to EN ISO 13849-1. Every single error that occurs is detected in the system and leads to a safe shutdown. Several safety switches up to PLe can be connected in series without any problems.

If the safety sensors are cascaded (connected in series), only the PFHD value of the entire circuit must be calculated. For the validation software SISTEMA libraries are available which can be downloaded from the SSP website.

## XCONN

## Simplify your installation and wiring efforts



## Advanced LED diagnostics



## Dimensioning



Electrical connection


## Safety Simplifier

## Safe wireless distributors




The safe wireless distributors from SSP enable networking and decentralized configuration of up to 16 units acc. to PLe. Each safe distributor contains 14 safe inputs/outputs, which can be flexibly configured..


## Decentralization

## Decentralized safety concept



## Safety Simplifier

## Connection cables overview

HOLDX RS1


## Cable types

Cable type B connection line SAFIX 3, HOLDX S1 and HOLDX R1
Cable type Connection line for M23 plug connection 19-pin
Cable type D connection line for M12 plug connection 5 pin for Safety Simplifier

WIRELESS
Safety Communication SIL 3, Ple, cat 4

## HOLDX RS1

HOLDX RL1


Cable type B

## SAFIX 3

Cable typ B


Cable type D

## SAFIX 3

## Order lists SAFIX 3

## SAFIX 3 - RFID safety sensor



SAFIX 3 kit - sensors incl. SAFIX T5 standard actuatorr

| SAFIX SET I3-A-P | individual high | automatic | pigtail M12 8-pin | SP-E-76-000-33 |
| :--- | :--- | :--- | :--- | :--- |
|  | SAFIX SET I3-X-P | individual high | manual | pigtail M12 8-pin |



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## HOLDX

## Order lists HOLDX R1 - HOLDX R2

HOLDX R1 - smart process interlock standalone

| Produc image | Name | Locking force | e Coding | Network | Connection | Item no. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HOLDX RS1 |  |  |  |  |  |  |
|  | RS1-P8-S-B | 600 N | Standard | Standalone | $1 \times$ Pigtail 8-pin | SP-X-71-001-04 |
|  | RS1-P8-W-B | 600 N | Individual reteachable | Standalone | $1 \times$ Pigtail 8-pin | SP-X-71-001-05 |
|  | RS1-P12-S-B | 600 N | Standard | Standalone | $1 \times$ Pigtail 12 -pin | SP-X-71-001-20 |
|  | RS1-P12-W-B | 600 N | Individual reteachable | Standalone | $1 \times$ Pigtail 12 -pin | SP-X-71-001-21 |
| HOLDX RL1 |  |  |  |  |  |  |
|  | RL1-P8-S-B | 1200 N | Standard | Standalone | $1 \times$ Pigtail 8-pin | SP-X-71-001-06 |
|  | RL1-P8-W-B | 1200 N | Individual reteachable | Standalone | $1 \times$ Pigtail 8-pin | SP-X-71-001-07 |
|  | RL1-P12-S-B | 1200 N | Standard | Standalone | $1 \times$ Pigtail 12 -pin | SP-X-71-001-22 |
|  | RL1-P12-W-B | 1200 N | Individual reteachable | Standalone | $1 \times$ Pigtail 12 -pin | SP-X-71-001-23 |
| Productimage | Name | Länge |  | Article information |  |  |
| Cable type A |  |  |  |  |  |  |
|  | C8D5 | 5 m |  | M12 male connector, 8-pin open end |  | SP-R-13-309-80 |
|  | C8D10 | 10 m |  | M12 male connector, 8-pin open end |  | SP-R-13-309-81 |
|  | C8D15 | 15 m |  | M12 male connector, 8-pin open end |  | SP-R-13-309-82 |
|  | C8D25 | 25 m |  | M12 male connector, 8-pin open end |  | SP-R-13-309-67 |
|  | C8D40 | 40 m |  | M12 male connector, 8-pin open end |  | SP-R-13-309-66 |

## HOLDX R2 - smart process interlock networkable



Cable type B (HOLDX-Master-Slave and Slave-Slave)

| M12-M12-C-C8053-G PUR | $0,5 \mathrm{~m}$ | M12-Female connector, 8-pin - M12-Male connector | SP-X-33-000-55 |
| :--- | :--- | :--- | :--- | :--- |
| M12-M12-C-C813-G PUR | 1 m | M12-Female connector, 8-pin - M12-Male connector | SP-X-33-000-56 |
| M12-M12-C-C823-G PUR | 2 m | M12-Female connector, 8-pin - M12-Male connector | SP-X-33-000-57 |
| M12-M12-C-C853-G PUR | 5 m | M12-Female connector, 8-pin - M12-Male connector | SP-X-33-000-58 |
| M12-M12-C-C8103-G PUR | 10 m | M12-Female connector, 8-pin - M12-Male connector | SP-X-33-000-59 |

## HOLDX

## Order lists HOLDX

| Product image | Name | Lenght | Article information | Item no. |
| :---: | :---: | :---: | :---: | :---: |
| Cable type C (external voltage supply) |  |  |  |  |
|  | M12-M12-M12-C50158-G PVC |  | Y-Cable HOLDX, external voltage supply | SP-X-33-000-70 |
| Cable type D (connection cable external voltage supply) |  |  |  |  |
|  | C5 | 5 m | M12-Cable, 5-pin, 5 m | SP-R-13-309-50 |
|  | C10 | 10 m | M12-Cable, 5-pin, 10 m | SP-R-13-309-56 |
|  | C15 | 15 m | M12-Cable, 5-pin, 15 m | SP-R-13-309-52 |
|  | C25 | 25 m | M12-Cable, 5-pin, 25 m | SP-R-13-309-49 |
| Product image | Name | Article information |  | Item no. |
| HOLDX RS anchor plate |  |  |  |  |
|  | HOLDX R | anchor plate with RFID tag - permament magnet 50 N |  | SP-X-71-001-42 |
|  | HOLDX R | anchor plate with RFID Tag - no permament magnet |  | SP-X-71-001-43 |
| HOLDX RL anchor plate |  |  |  |  |
|  | HOLDX R | anchor plate with RFID tag - permament magnet 50 N |  | SP-X-71-001-40 |
|  | HOLDX R | anchor plate with RFID Tag - no permament magnet |  | SP-X-71-001-41 |
| Product image | Name | Article information |  | Item no. |
| HOLDX R - equipment |  |  |  |  |
|  | HOLDX R | Bridging plug 120 Ohm for HOLDX_R2 |  | SP-X-71-002-06 |
|  | HOLDX R | HOLDX RL installation kit wing doors |  | SP-X-71-002-00 |
|  | HOLDX R | HOLDX RL installation kit for sliding doors |  | SP-X-71-002-01 |
|  | HOLDX R | HOLDX RS installation kit for wing doors |  | SP-X-71-002-02 |
|  | HOLDX R | HOLDX RS installation kit for sliding doors |  | SP-X-71-002-03 |

[^1]
## XCONN

## Order lists XCONN

| Product image | Name | Article information |
| :--- | :--- | :--- |
| Passive distributor XCONN - 6 slots M12 8-pin |  | Item no. |
| XCONN P6-M12-5m | connector 5 m cable | SP-X-71-000-00 |
|  |  |  |
|  | Connector 10 m cable | SP- |
|  |  |  |

XCONN - equipment
XCONN Y2-M12 $\quad$ Bridging plug M12 8-pin $\quad$ S-Connection module M12 8-pin | SAFIX 3 \& HOLDX R1 $\quad$ SP-X-71-000-03


## Safety Simplifier

## Order lists Safety Simplifier

## Safety Simplifier - wireless distributor

## Order lists connection cables

## Connection lines according to cable type p. 34

| Product image | Name | Length | Article information | Item no. |
| :---: | :---: | :---: | :---: | :---: |
| Cable (type B) connection line SAFIX 3, HOLDX S1 and HOLDX R_1 |  |  |  |  |
|  | M12-M12-C823-G | 2 m | M12-male connector, 8-pin - M12-male connector | SP-X-33-000-07 |
|  | M12-M12-C853-G | 5 m | M12-male connector, 8-pin - M12-male connector | SP-X-33-000-08 |
|  | M12-M12-C8103-G | 10 m | M12-male connector, 8-pin - M12-male connector | SP-X-33-000-09 |
| Cable (type C) connection line for M23 plug connection 19-pin |  |  |  |  |
|  | M23-C19101-G | 10 m | M23 male connector, 19-pin - open end | SP-X-33-000-19 |
|  | M23-C19201-G | 20 m | M23 male connector, 19-pin - open end | SP-X-33-000-20 |
| Cable (type D) connection line for M12 plug connection 5-pin for Safety Simplifier |  |  |  |  |
|  | CD5 | 5 m | M12 male connector, 5-pin - open end | SP-R-13-309-50 |
|  | CD10 | 10 m | M12 male connector, 5-pin - open end | SP-R-13-309-56 |
|  | CD20 | 20 m | M12 male connector, 5-pin - open end | SP-R-12-100-32 |

## Wiring examples

## Example 1:

RFID sensor SAFIX 3 with safety relay E series


## Example 2:

RFID sensor SAFIX 3 with safety PLC MOSAIC


Example 3: Wiring concept SAFIX 3, HOLDX S1 \& XCONN


Example 4: Series connection of two smart HOLDX R_1 process guard lockings with E series safety relays and manual reset


Example 5: Smart process guard locking HOLDX R_1 with safety relay S series


Example 6: Smart process guard locking HOLDX R_1 with safety PLC MOSAIC


Example 7: Wiring concept HOLDX R_1 \& XCONN


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[^0]:    Connecting cable for XCONN or Safety Simplifier on Page 43

[^1]:    Connection cable for XCONN or Safety Simplifier on page 43

